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A	INITIAL RELEASE		JUL2017	BL	
REV	REVISION DESCRIPTION	ECN NO.	DATE	BY	

UNSPECIFIED MACHINED TOLERANCES		UNSPECIFIED FABRICATION TOLERANCES	
DECIMAL INCHES [mm]		INCHES [mm]	
.0 ±.055 [±1.40]		SHEET METAL BENDS ±1/32 [±0.8]	
.00 ±.010 [±0.25]		WELDED FEATURES ±1/16 [±1.6]	
.000 ±.005 [±0.13]		ANGULAR ±1°	
FRACTIONAL ±1/32		SURFACE FINISH	
ANGULAR ±1/2°		✓125 (UNLESS OTHERWISE NOTED)	
		DEBUR AND REMOVE ALL SHARP EDGES	



MATERIAL DESC:	
SCALE: 1.000	SURFACE TREATMENT:
DATE: JUL2017	SURFACE ROUGHNESS:
W/O #:	PARAMETRIC: CREO 2
TITLE: SWIVEL - CASTER	
PART NO:	40-62-50-PHR

PROJECTION TYPE:	SHEET NO:
ALTERNATE DRAWING NO:	1 OF 1
UNITS: INCH [mm]	SIZE: D