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A	INITIAL RELEASE		JUL2017	BL	
REV	REVISION DESCRIPTION	ECN NO.	DATE	BY	

UNSPECIFIED MACHINED TOLERANCES		UNSPECIFIED FABRICATION TOLERANCES	
DECIMAL INCHES [mm]		INCHES [mm]	
.0 ±.055 [±1.40]		SHEET METAL BENDS ±1/32 [±0.8]	
.00 ±.010 [±0.25]		WELDED FEATURES ±1/16 [±1.6]	
.000 ±.005 [±0.13]		ANGULAR ±1°	
FRACTIONAL ±1/32		SURFACE FINISH	
ANGULAR ±1/2°		✓125 (UNLESS OTHERWISE NOTED)	
		DEBUR AND REMOVE ALL SHARP EDGES	



MATERIAL DESC:	
SCALE:	1.000
DATE:	JUL2017
W/O #:	
TITLE:	RIGID - CASTER
PART NO:	61-62-50-PHB

PROJECTION TYPE:	SHEET NO:
1 OF 1	
ALTERNATE DRAWING NO:	
UNITS	SIZE
INCH [mm]	D