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A	INITIAL RELEASE		JUL2017	BL	
REV	REVISION DESCRIPTION	ECN NO.	DATE	BY	

UNSPECIFIED MACHINED TOLERANCES		UNSPECIFIED FABRICATION TOLERANCES	
DECIMAL INCHES [mm]		INCHES [mm]	
.0 ±.055 [±1.40]		SHEET METAL BENDS ±1/32 [±0.8]	
.00 ±.010 [±0.25]		WELDED FEATURES ±1/16 [±1.6]	
.000 ±.005 [±0.13]		ANGULAR ±1°	
FRACTIONAL ±1/32		SURFACE FINISH	
ANGULAR ±1/2°		✓125 (UNLESS OTHERWISE NOTED)	
		DEBUR AND REMOVE ALL SHARP EDGES	



MATERIAL DESC:	
SURFACE TREATMENT:	
SCALE: 1.000	
DATE: JUL2017	
W/O #:	
TITLE: RIGID - CASTER	
PARAMETRIC:	
CREO 2	
PART NO:	61-62-50-PHR

PROJECTION TYPE:	SHEET NO:
1 OF 1	
ALTERNATE DRAWING NO:	
UNITS: INCH [mm]	SIZE: D