BARRON EQUIPMENT COMPANY INC. OVERHEAD DOORS

Assembly Instructions Aluminum Security Fence

Two Panels and One Door

Right Side Hinge

Pa rt s List:

- **(1) Right Panel** (with hinge)
- **(1) Left Panel**
- **(1) Door** (S.S. Hasp Attached)
- **(1) Over Door Panel** (Where Applicable)
- **(8) Tube Extension**
- **(4) 5/16" x 21/2" S.S. Bolts and Acorn Nuts** (Top Panel)
- **(3) 7/16" x 5" S.S. Bolts and Lock Nuts** (Hinge)
- **(4) #14 x 5/8" S.S. Hex Sheet Metal Screw** (Tube Extension)

1. Determine how the fence length fits the opening. (most fences start 1" to 11/2" from the right wall)

2. Mark the floor and/or ceiling with straight line where fence will be installed.

3. Determine position of left panel (panel without hinges).

4. Insert tube extensions (top and bottom) in the 2" square tube uprights on the left panel.

5. Attach left panel to floor and ceiling by anchoring tube extensions (4) through holes provided.

6. Determine vertical adjustment of left panel. While holding panel at correct height drill a 3/16"dia. hole (inside of fence) through 2" tube uprights and through tube extensions (bottom two only). Install #14 x 5/8" S.S. Hex screws in holes to secure panel height.

7. Attach over door panel to left panel (Note that mounting flange goes on back side of panel) Align top of over door panel with top of left panel. Drill two 5/16" dia. holes through 2½" mounting flange and 2" tube. Attach with 5/16" x 2½" S.S. bolts and acorn nuts. (Apply Loc-Tite to acorn nuts before attaching to bolts.)

8. Attach door to right panel with 7/16" x 5" S.S. bolts and lock nuts.

9. Insert tube extensions (top and bottom) in 2" square tube uprights on right panel.

10. Position door and right panel making sure door and hasp fit properly before attaching to floor and ceiling. Repeat steps 5-6 for left panel.

11. Attach over door panel to right panel as detailed in Step 8.

(800)397-6690 • Fax (563) 391-1321
4710 N Brady St • Davenport, IA 52806
www.barroneq.com

BARRON EQUIPMENT COMPANY INC. OVERHEAD DOORS

Assembly Instructions Aluminum Security Fence

Two Panels and One Door

Left Side Hinge

Pa rt s List:

- **(1) Left Panel** (with hinge)
- **(1) Right Panel**
- **(1) Door** (S.S. Hasp Attached)
- **(1) Over Door Panel** (Where Applicable)
- **(8) Tube Extension**
- **(4) 5/16" x 21/2" S.S. Bolts and Acorn Nuts** (Top Panel)
- **(3) 7/16" x 5" S.S. Bolts and Lock Nuts** (Hinge)
- **(4) #14 x 5/8" S.S. Hex Sheet Metal Screw** (Tube Extension)

1. Determine how the fence length fits the opening. (most fences start 1" to 11/2" from the left wall)

2. Mark the floor and/or ceiling with straight line where fence will be installed.

3. Determine position of right panel (panel without hinges).

4. Insert tube extensions (top and bottom) in the 2" square tube uprights on the right panel.

5. Attach right panel to floor and ceiling by anchoring tube extensions (4) through holes provided.

6. Determine vertical adjustment of right panel. While holding panel at correct height drill a 3/16"dia. hole (inside of fence) through 2" tube uprights and through tube extensions (bottom two only). Install #14 x 5/8" S.S. Hex screws in holes to secure panel height.

7. Attach over door panel to right panel (Note that mounting flange goes on back side of panel) Align top of over door panel with top of right panel. Drill two 5/16" dia. holes through 2½" mounting flange and 2" tube. Attach with 5/16" x 2½" S.S. bolts and acorn nuts. (Apply Loc-Tite to acorn nuts before attaching to bolts.)

8. Attach door to left panel with 7/16" x 5" S.S. bolts and lock nuts.

9. Insert tube extensions (top and bottom) in 2" square tube uprights on left panel.

10. Position door and left panel making sure door and hasp fit properly before attaching to floor and ceiling. Repeat steps 5-6 for left panel.

11. Attach over door panel to left panel as detailed in Step 8.

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